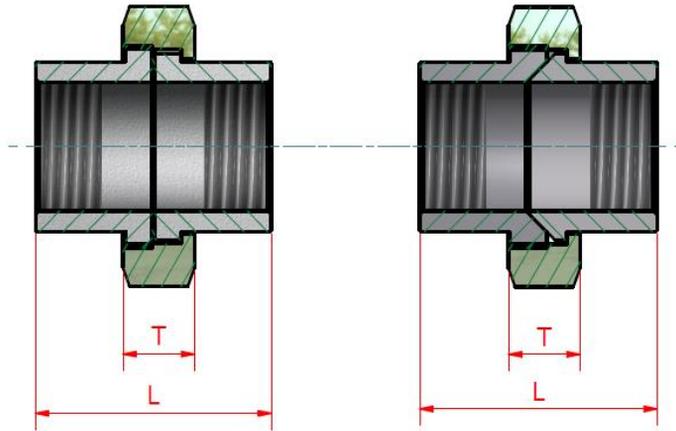


MILD STEEL SCREWED PIPE FITTINGS

BS EN 10241



Socket union



Nominal bore		Overall length dim. L	Thickness of nut dim. T	Weight each
Metric	Imperial	mm	mm	kgs
6mm	1/8"	37	15	0.09
8mm	1/4"	40	15	0.15
10mm	3/8"	46	16	0.18
15mm	1/2"	51	18	0.28
20mm	3/4"	57	20	0.44
25mm	1"	64	22	0.62
32mm	1 1/4"	70	24	0.98
40mm	1 1/2"	79	25	1.26
50mm	2"	89	27	1.80
65mm	2 1/2"	102	30	3.00
80mm	3"	107	31	4.05
100mm	4"	118	34	6.56

- Flat seat unions are fitted with Novus 49 Graftec gaskets 1mm thick.
- Gaskets must be kept clean and dry and should not be over-tightened.
- Although all components are produced from solid bar our recommended design pressure rating is reduced to 50bar because the union is used only as an assembly.